

Receiving Report

Date:

14/01/28
MARMON

Batch No:

M128084

Dart P/O:

22782

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☒ No ☐ N/A ☐
Shipment Complete: Yes ☒ No ☐ N/A ☐
QC6 Inspection DAS ☒ N/A ☒
Work Order 16 9.80 140130

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin:

Date

Received/Costing

Initial

14/01/28

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

Grouped by Vendor ID

[illegible]



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE... 1
Order : 1142424
Date... 01/27/2014

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	C. Gee	PO22782	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 rev: 01/11 GD STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 316L 1/4 X .049 A213 STS .250 .049 316L Tariff Number: 7304.41.19.90 Cust. part#: M304TR0.250W.049 HT#.....: 072-1901 Total...	1 1	20/FT 20/FT	✓	
02	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304.41.19.90 Cust. part#: M304TR0.500W.035 HT#.....: YT22073 Total...	10 10	200/FT 200/FT	✓	
03	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304.41.99.90 Cust. part#: M304TR0.750W.049 HT#.....: YT30540 Total...	10 10	200/FT 200/FT	✓	
04	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T1.00W065 HT#.....: 17749890 Total...	7 7	84/FT 84/FT	✓	
05	ALUMINUM SMLS TUBE ATS .500 .120 D6061 Tariff Number: 7608.20.00.00 Cust. part#: M6061T6T0.500W.125 HT#.....: F00140746 Total...	8 8	96/FT 96/FT	✓	

Packaging:

Total Weight.....: 145.3

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company

MIL INSPECTION CERTIFICATE

CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD
EN 10204 3.1

EN 10204 3.1

**TÜV
CERT**
DIN EN ISO 9001
NO. 09 100 81166

TÜV
Karlsruhe Dienstleistungen
NDA01365 CHE/0-910021

ASME Boiler and Pressure Vessel Code
Section III, Division 5, Subsection NB
ASME B31.3 CHEMICAL PROCESS PIPING

TÜV
AUSTRIA
Technische Universität Wien
Technische Universität Wien
Technische Universität Wien

CUSTOMER: MARMON/KEYSTONE CANADA INC.
2011/5/27

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

HEAT NO.: 072-1901
CONDITION: COLD FINISHED, ANNEALED, PICKLED, PLAIN END
CERTIFICATE NO.: 201105308024017
GRADE: P316L

TP316L

CHEMICAL COMPOSITION (WTP%)

ELEMENTS	C	Si	Mn	P	S	Ni	Cr	Mo	N	Cu	Ti	Co+Ta	Co	Al	V	B
SPECIFICATION																
	min															
RESULTS (LADLE)	0.035	1.000	2.000	0.045	0.030	10.000	16.000	3.000								
	0.024	0.410	1.490	0.024	0.001	12.000	16.010	2.200								
RESULTS(PRODUCT)	0.024	0.429	1.405	0.022	0.003	12.017	16.020	2.127								

[illegible]

REMARK:
AS PER ASTM A213-10, ASME SA213-10/ASTM A269-10
NACE MR 01-75
PO#BN2031
LENGTH:20FT
IC TEST PER ASTM A262, PRACTICE E
MATERIAL FREE FROM MERCURY CONTAMINATION
NO REPAIR BY WELDING
MADE IN CHINA
HRB MAX 80 320#POLISHED

ADDRESS: 566 RENMIN ROAD, HAIYU TOWN, CHANGSHU CITY, JIANGSU PROVINCE, CHINA 215519 TEL: +86-512-52566260 FAX: +86-512-52568027
WLOS-QP-124-06

QUALITY MANAGER

Bill Stutz

QC REVIEWED

JUL 04 2014

1211

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TR0.250W0.049/M128084
 RECEIVED BY: Lina Desgarden
 DATE: Jan. 30th, 2014
 P/O# 22782 MATERIAL CERT RECEIVED YES
 QUANTITY ORDERED: 20.01 QUANTITY RECEIVED: 20.1 (1pc)
 THICKNESS ORDERED: 0.250 x 0.049 THICKNESS RECEIVED: 0.247 x 0.047"
 SHEET SIZE: SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
INCORRECT FINISH	Y <input checked="" type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N	
INCORRECT MATERIAL	Y <input checked="" type="radio"/> N	
INCORRECT THICKNESS	Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	ASTM A 213-10 * 316 GRADE
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	072-1901
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	M304TR0.250W0.049
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	M128084
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	DAS
		304/316			16
		56HRB			9-89
					14/01/30

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>16</u>	BY: <u> </u>
DATE: <u>9-89 14/01/30</u>	DATE: <u> </u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material Certificate (No.: QAC0021058/A)

DATE OF ISSUE: 2012/12/15

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO.: 2012-9-7-D-1

P.O. NO.: BN3212

ORDER NO.: 2012-09-007-D

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213-10a TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT

HEAT NO.: YT22073

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~11.0	18.0~20.0
RESULTS (LADLE)	0.021	0.73	0.039	0.006	0.38	8.08	18.10

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)			EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)				≥ 205	≥ 515	≥ 35					
0.500	0.035	20	12-10-143	500	797	305	650	63.0	OK	OK	OK	74	OK (DRILLED HOLE)
0.563	0.065	20	12-10-241	50	159	260	690	65.0	OK	OK	OK	75	OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213-10a/ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-12-12-27

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

QC REVIEWED

JAN 14 2013

DING WEI GUO MANAGER OF QUALITY ASSURANCE DEPARTMENT

Dingwei Guo

QC REVIEWED
JAN 14 2013
TC

14/01/30

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TR0.520 W035/M128084
 RECEIVED BY: Line Designer
 DATE: Jan 30th 2014
 P/O# 22762 MATERIAL CERT RECEIVED YES
 QUANTITY ORDERED: 200' QUANTITY RECEIVED: 200' (10 PCS)
 THICKNESS ORDERED: 0.520 x 0.035" THICKNESS RECEIVED: 0.497" ± 0.037"
 SHEET SIZE: SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	ASTM A 213-10a * 304L GRADE.
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	YT 22073 #
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	M304TR0.520 x 0.35W.
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	M128084
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	DAS
		304/316			16 9-89
		47HRB			14/01/30

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>16</u>	BY: <u> </u>
DATE: <u>9-89 14/01/30</u>	DATE: <u> </u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material Certificate (No.: QAC0021058/A) DATE OF ISSUE: 2013/11/3

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO.: 2013-7-17-D-1

P.O.NO.: MN3758

ORDER NO.: 2013-07-017-D

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213-11a/ASME SA213-10 TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END

HEAT NO.: YT30540

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~11.0	18.0~20.0
RESULTS (LADLE)	0.024	1.03	0.039	0.004	0.38	8.08	18.15

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)			TS (Mpa)			EL (%)			FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)				≥ 205	≥ 515	≥ 35	≥ 515	≥ 660	≥ 63.5	≥ 35	≥ 35	≥ 35				
0.750	0.049	20	13-8-165	250	841	255	660	63.5	OK	OK	76	OK	OK	OK	OK	OK	OK	OK

REMARKS:

AS PER ASTM A213-11a/ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-13-11-13

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

MANAGER OF QUALITY ASSURANCE DEPARTMENT / DING WEI-GUO

Dingwei Guo

Q.C. Reviewed
SK12/16/13

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TR 0.750 W 0.048 / M128084
 RECEIVED BY: Line Desgander
 DATE: Jan 30th, 2014
 P/O#: 22782 MATERIAL CERT RECEIVED: YES
 QUANTITY ORDERED: 200' QUANTITY RECEIVED: 200' (10 PL)
 THICKNESS ORDERED: 0.750 x 0.049 THICKNESS RECEIVED: 0.752" x 0.054"
 SHEET SIZE: SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
INCORRECT FINISH	Y <input checked="" type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N	
INCORRECT MATERIAL	Y <input checked="" type="radio"/> N	
INCORRECT THICKNESS	Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	ASTM A 213-11g x 304L GRADE
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	XT 30540
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	M304TR 0.750 W 0.05
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	M128084
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	DAS 16 9-89
		304/316			14/130
		62 HRC			

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u>	BY: <u> </u>
DATE: <u>16 14/01/30</u>	DATE: <u> </u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 61-30359-4		CUSTOMER PART NUMBER: AT/5.12/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 212954	LINE ITEM: 004	SHIP DATE: 04/11/2013	KAISER LOT NUMBER: F00140746	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 627.000 LB	QUANTITY: 310.000 PCS	B/L NUMBER: 213467	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: MARCON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARCON/KEYSTONE CORP 1000 REMINGTON BLVD. SUITE 305 BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00140746	0001	1	45.3	42.1	17.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D71263	.64	.30	.22	.04	.97	.08	.05	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.120"; Round @
 AMS-4082P ASTM B210-12 WW-T-700/6F
 WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
 COMPLIES TO DIN EN 10204 JAN 2005
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
 No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Plant Serial: 00014941
 Kaiser Order Number: 212954
 Line Item: 004

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

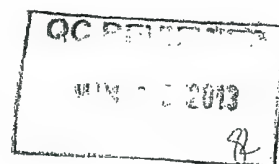
<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager



Plant Serial: 00014941
Kaiser Order Number: 212954
Line Item: 004

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6T0.500x0.125/M128084
 RECEIVED BY: Line Desgarden
 DATE: Jan 30th, 2014
 P/O# 22782
 QUANTITY ORDERED: 86'
 THICKNESS ORDERED: 0.500 x 0.125
 SHEET SIZE:
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 960 (8 Pcs)
 THICKNESS RECEIVED: 0.500 x 0.125
 SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	WW-T-700/6P
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	F00140746
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	M6061T6T0.500x0.125
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	M128084
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	DAS
		6061			16 9-89
		57H2B			14/01/30

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>16</u>	BY: <u> </u>
DATE: <u>9-89 14(2/3)</u>	DATE: <u> </u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22782

Purchase Order Date 1/24/2014

PO Print Date 1/24/2014

Page Number 1 of 3

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
217/01/24

Contact Name
Vendor Phone 800 361 8142

Ship To Contact
Ship To Phone
Ship Via: TST ground
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
----------	--	------------------------	--------------------------------------	----	--------------------------------	---------------	-------------------

1	M6061T6T1.000W065 ✓	6061T6 RD TUBE 1.00 x .065w	1/29/2014 Yes 1/29/2014		84.00 ✓ f	\$3.70 ✓	\$310.80 ✓
---	---------------------	--------------------------------	-------------------------------	--	--------------	----------	------------

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING
AS PER WW-T-700/8 OR QQ-A-225/8 OR AMS 4080 OR
AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241

Line Total: \$310.80

2	M6061T6T0.500W.125 ✓	6061-T6 RD Tube .500 x .125W	1/29/2014 Yes 1/29/2014		96.00 ✓ f	\$3.98 ✓	\$382.08
---	----------------------	---------------------------------	-------------------------------	--	--------------	----------	----------

MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING
AS PER WW-T-700/8 OR QQ-A-225/8 OR AMS 4080 OR
AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241

Line Total: \$382.08

Note:

1/24/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22782

Purchase Order Date 1/24/2014

PO Print Date 1/24/2014

Page Number 2 of 3

Order From : VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 361 8142

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3 M304TR0.250W.049 304 Seamless Tubing .250 1/29/2014 20.00
x .049w
Yes
1/29/2014

MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR ASTM A269

20.00 \$0.99 \$19.80

Line Total: \$19.80

4 M304TR0.500W.035 304 RD Tube .500 x .035W 1/29/2014 200.00
Yes
1/29/2014

MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR ASTM A269

200.00 \$0.85 \$170.00

Line Total: \$170.00

5 M304TR0.750W.049 304 RD Tube .750 x .049W 1/29/2014 200.00
Yes
1/29/2014

MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR ASTM A269

200.00 \$1.85 \$370.00

Line Total: \$370.00

Note:

1/24/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22782**

Purchase Order Date 1/24/2014

PO Print Date 1/24/2014

Page Number 3 of 3

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 361 8142

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

PO Total:

\$1,252.68

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO
PST# 6122-5207

Change Nbr:

1

Change Date:

1/24/2014